

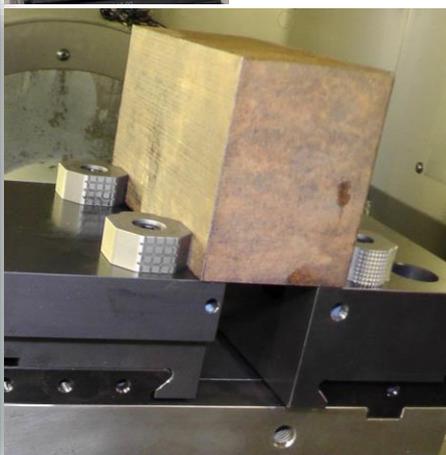
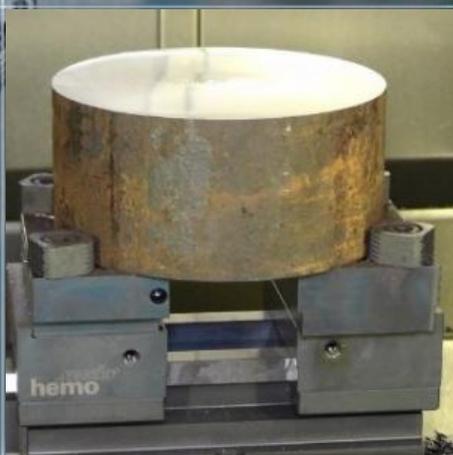
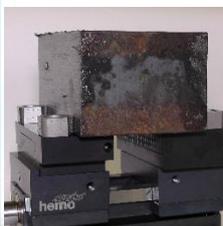
SWISS hemo

Uneven parts?
No problem!

Accessories for machine vices

Double pendulum jaw system ready, steady, clamp

optimise and upgrade your
existing clamping equipment!



Application:

Unrestricted clamping of blanks

- on scale layers
- on saw and flame cuts
- of cast and forged parts
- of round parts and plates
and cubic workpieces

First and second clamping

Interface for more than 40 vices

Available in the practical system case

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V180727
Subject to misprints

Your benefit:

- You will be able clamp round parts, cubic parts or plate material on scale layers, flame cuts, saw cuts, milled or ground surfaces.
- Universally applicable pressure pieces and inserts.
- Clamping without time-consuming preliminary stamping of clamping surfaces.
- Cost reduction in the purchase of materials since ideal for clamping blanks.
- Rigid system structure, i.e no vibrations.
- You will be able to reset from 1st to 2nd clamping with the patented quick change system within seconds (without quick change system on request).
- A universal system for the adaptation of double pendulum and soft jaws.
- Thanks to the quick change system, also exchangeable and applicable among different vices. In this way, you will optimise your existing clamping equipment to the maximum.
- Elimination of countless jaw systems and interfaces.
- If you use System 3, jaw width can be extended, for example from 125mm to 140mm or 180mm. You will not require an additional vice with a bigger jaw width.
- Extensive accessories, something suitable for every application.
- Storage in the practical system case.

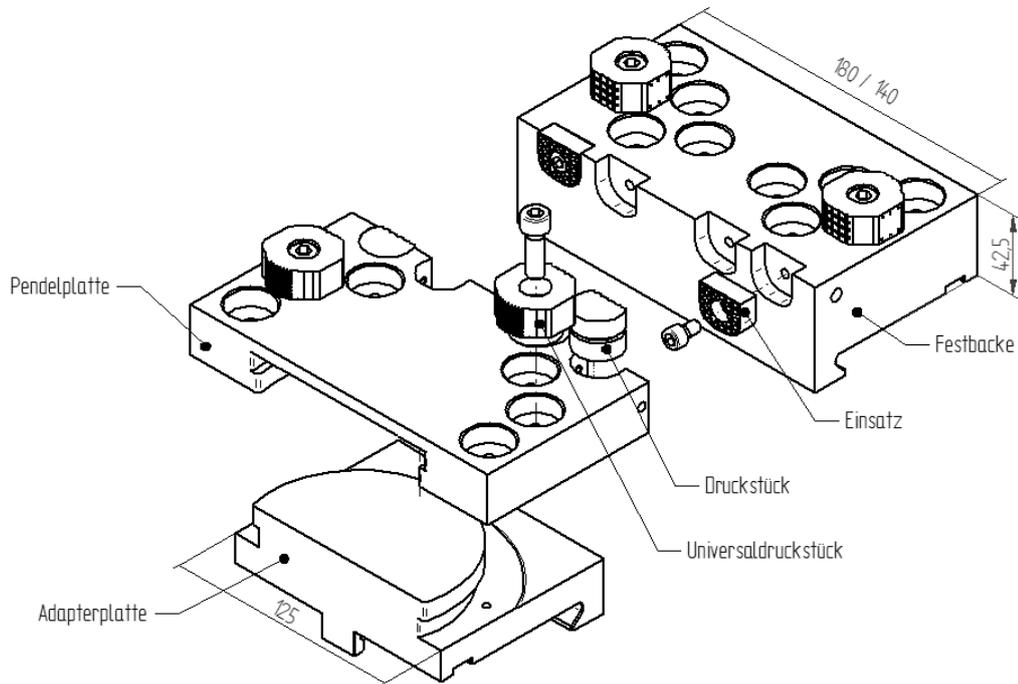


Save time and money:

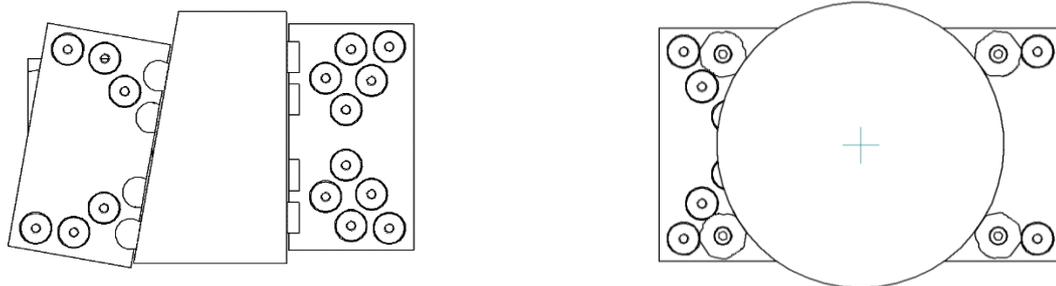


**The size 3 pendulum jaw system
is available in two case sets or
as individual elements.**

Description and diagram of the pendulum jaw:



Machine your parts reliably, for example with a saw cut or a round workpiece

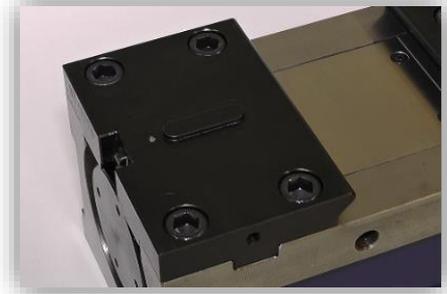


System 3	Product / set	Set, 140mm	Set, 180mm	Compatible
Art. no.		102167	102168	hemo centron
102166	Case, hemo	1	1	No
102088	Adapter plate	1	1	No
102089	Pendulum plate, 140mm	1	-	Yes
102091	Fixed jaw, 140mm	1	-	No
102090	Pendulum plate, 180mm	-	1	Yes
102092	Fixed jaw, 180mm	-	1	No
101972	Universal pressure piece	4	4	Yes
100254	Pressure piece, shallow-corrugated	2	2	Yes
100255	Pressure piece, serrated	2	2	Yes
100291	Pressure piece, flat	2	2	Yes
102121	Pressure piece, grip	2	2	Yes
102113	Insert, shallow-corrugated	2	2	Yes
102115	Insert, serrated	2	2	Yes
102117	Insert, flat	2	2	Yes
102119	Insert, grip	2	2	Yes

Resetting:

Step 1

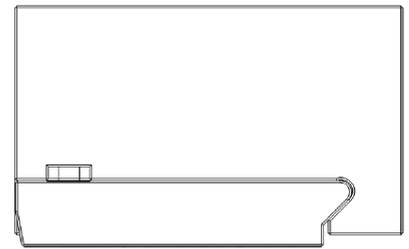
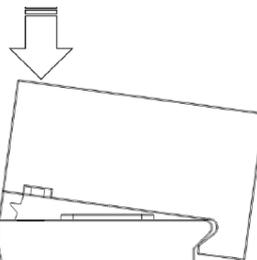
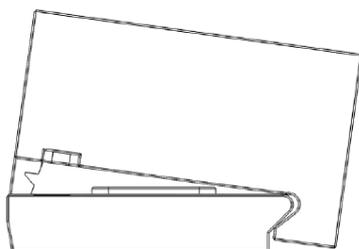
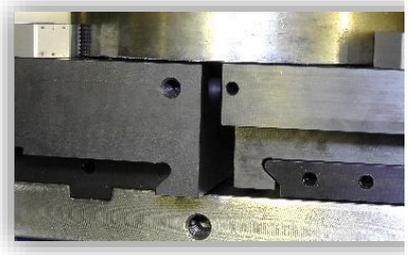
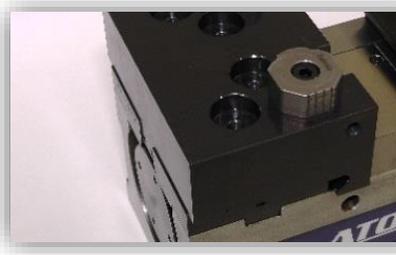
Remove the base jaw of your vice and fit the base jaw for the quick change interface.



Step 2

Now simply click the double pendulum jaw or, for example, soft jaws into the system.

DONE WITHIN SECONDS!!!!



Step 3

To reset from the first to the second clamping or the other way round, remove pendulum or soft jaws with the leverage tool as shown in the diagram.

